(19) Europäisches Patentamt
European Patent Office
Office européen des brevets

(11) EP 1 400 665 A1

(12) EUROPEAN PATENT APPLICATION

(43) Date of publication:
24.03.2004 Bulletin 2004/13

(51) Int Cl.[7]: **F01N 3/08**, B01D 53/94

(21) Application number: **03255499.0**

(22) Date of filing: **03.09.2003**

(84) Designated Contracting States:
AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LI LU MC NL PT RO SE SI SK TR
Designated Extension States:
AL LT LV MK

(30) Priority: **03.09.2002 US 407750 P**
29.08.2003 US 652841

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(54) Emission abatement device

(57) An emission abatement device (10,110) comprises a hydrocarbon trap (14,114), a 3-way catalyst (16,116) downstream from the hydrocarbon trap, and a valve (24,124) movable to control flow of exhaust gas to the hydrocarbon trap and the 3-way catalyst.

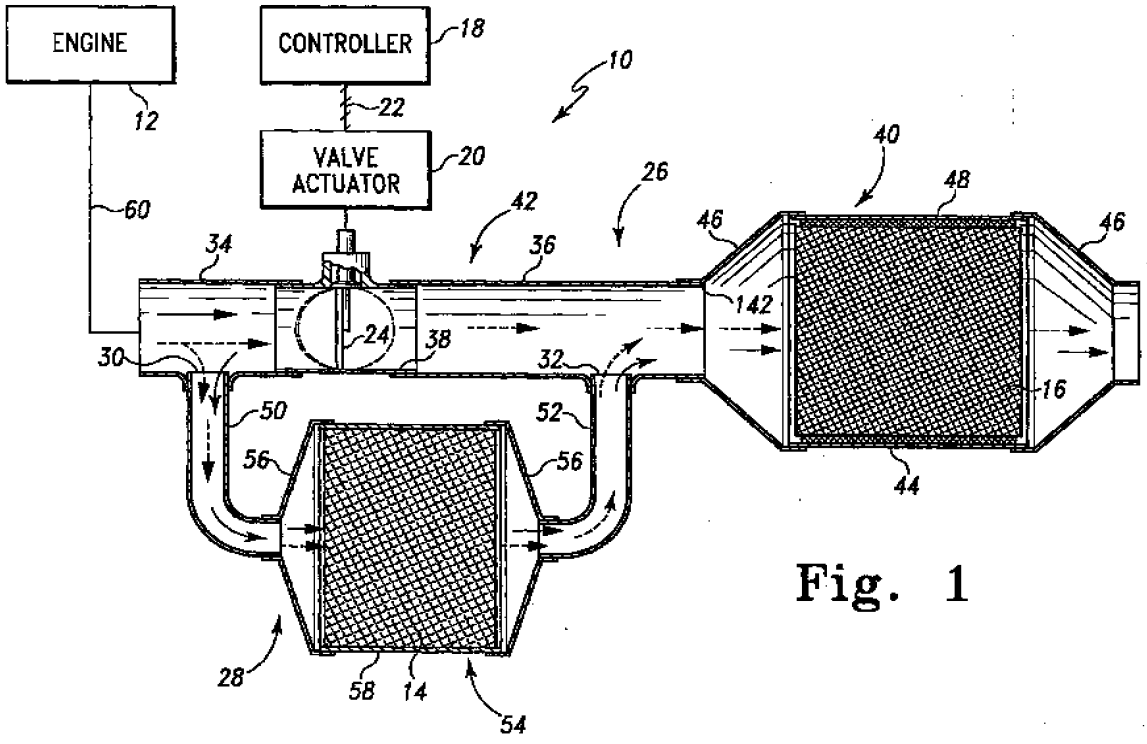

Fig. 1

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Description

FIELD OF THE DISCLOSURE

[0001] The present disclosure relates to emission abatement devices and methods of using the same.

BACKGROUND

[0002] Emission abatement devices are used to treat exhaust gas discharged from internal combustion engines to reduce the amount undesirable emissions released into the atmosphere. Such undesirable emissions include, for example, unburned fuel (i.e., hydrocarbons), carbon monoxide, and NO_x.

SUMMARY

[0003] According to an aspect of the present disclosure, an emission abatement device comprises first and second conduits secured to one another at upstream and downstream openings for passage of exhaust gas therethrough between the first and second conduits. An intermediate portion of the first conduit extends from the upstream opening to the downstream opening. A 3-way catalyst is positioned in the first conduit downstream from the downstream opening. A hydrocarbon trap is positioned in the second conduit. A valve is positioned in the intermediate portion and is movable between a closed position and an opened position. In the closed position, the valve is positioned to block passage of exhaust gas through the intermediate portion to force the exhaust gas into the second conduit for passage through the hydrocarbon trap to the 3-way catalyst. In the opened position, the valve is positioned to allow passage of exhaust gas through the intermediate portion and the hydrocarbon trap to the 3-way catalyst.

[0004] According to another aspect of the present disclosure, a method of using an emission abatement device comprises the step of passing exhaust gas from a first conduit through an upstream opening into a second conduit and through a hydrocarbon trap positioned therein and a downstream opening back into the first conduit to a 3-way trap positioned in the first conduit without passing exhaust gas through an intermediate portion of the first conduit that extends from the upstream opening to the downstream opening to trap hydrocarbons present in the exhaust gas by the hydrocarbon trap when a valve positioned in the intermediate portion between the upstream opening and the downstream opening is positioned in a closed position. In some embodiments, the method further comprises passing exhaust gas through the intermediate portion to the 3-way catalyst and from the first conduit through the upstream opening into the second conduit and through the hydrocarbon trap and the downstream opening back into the first conduit to the 3-way catalyst to desorb hydrocarbons from the hydrocarbon trap when the valve is positioned in an opened position.

[0005] According to another aspect of the present disclosure, an emission abatement device comprises a housing and a tube positioned in the housing to define an outer passageway therebetween. A hydrocarbon trap is positioned in the outer passageway. A 3-way catalyst is positioned downstream from the hydrocarbon trap. A valve is movable between a closed position to block passage of exhaust gas through the tube to force the exhaust gas into the outer passageway to pass through the hydrocarbon trap to the 3-way catalyst and an opened position to allow passage of exhaust gas into the outer passageway through the hydrocarbon trap to the 3-way catalyst and passage of exhaust gas through the tube to the 3-way catalyst.

[0006] According to another aspect of the present disclosure, a method of using an emission abatement device comprises passing exhaust gas into an outer passageway defined between a housing and a tube positioned therein through a hydrocarbon trap positioned in the outer passageway to a 3-way catalyst so as to bypass an inner passageway defined by the tube to trap hydrocarbons present in the exhaust gas by the hydrocarbon trap. The method may further comprise passing exhaust gas to the 3-way catalyst through the outer passageway and the hydrocarbon trap and through the inner passageway to desorb hydrocarbons from the hydrocarbon trap.

BRIEF DESCRIPTION OF THE DRAWINGS

[0007] The detailed description particularly refers to the accompanying figures in which:

Fig. 1 shows a sectional view of a first embodiment of an emission abatement device; and
Fig. 2 shows a sectional view of a second embodiment of an emission abatement device.

DETAILED DESCRIPTION

[0008] While the concepts of the present disclosure are susceptible to various modifications and alternative forms, specific exemplary embodiments thereof have been shown by way of example in the drawings and will herein be described in detail. It should be understood, however, that there is no intent to limit the disclosure to the particular forms disclosed, but on the contrary, the intention is to cover all modifications, equivalents, and alternatives following within the spirit and scope of the invention as defined by the appended claims.

[0009] An emission abatement device 10 shown in Fig. 1 is configured for use with an internal combustion engine 12 to reduce discharge of undesirable emissions present in exhaust gas generated by the engine 12 into the atmosphere. Such undesirable emissions include, for example, hydrocarbons, carbon monoxide, and NO_x. A hydrocarbon trap 14 is used to reduce discharge of

hydrocarbons during engine start-up and a 3-way catalyst 16 downstream from the hydrocarbon trap 14 is used to reduce discharge of all three emissions.

[0010] The emission abatement device 10 is configured to operate in a hydrocarbon trapping mode and a hydrocarbon desorption mode. In the hydrocarbon trapping mode, the exhaust gas discharged from the engine 12 is routed through the hydrocarbon trap 14 and then through the 3-way catalyst 16 as shown by the solid flow arrows in Fig. 1. The hydrocarbon trap 14 traps hydrocarbons present in the exhaust gas. The hydrocarbon trapping mode is used for a predetermined period of time beginning at start-up of the engine 12. During this "start-up" time period, the exhaust gas becomes hotter as the engine 12 warms up. The heated exhaust gas heats the 3-way catalyst 16 to its activation temperature so as to enable the 3-way catalyst 16 to catalyze, and thus reduce discharge of, hydrocarbons, carbon monoxide, and NO_x.

[0011] The emission abatement device 10 begins to operate in the hydrocarbon desorption mode at the end of the predetermined start-up time period. In this mode, the exhaust gas discharged from the engine 12 is divided as shown by the phantom flow arrows in Fig. 1. Most of the exhaust gas is routed to the 3-way catalyst 16 without passing through the hydrocarbon trap 14 for treatment by the now heated and operational 3-way catalyst 16. A small amount of the exhaust gas is routed through the hydrocarbon trap 14 so as to desorb hydrocarbons trapped by the hydrocarbon trap 14 during start-up. This small amount of exhaust gas and the desorbed hydrocarbons then pass through the 3-way catalyst 16 for treatment thereby.

[0012] A controller 18 is operable to control whether the emission abatement device 10 operates in the hydrocarbon trapping mode or the hydrocarbon desorption mode. To commence operation of the emission abatement device 10 in the hydrocarbon trapping mode, the controller 18 communicates with a valve actuator 20 via an electrical line 22 to move a valve 24 (e.g., a butterfly valve) to a closed position shown in solid lines in Fig. 1. When the controller 18 determines that the predetermined start-up time period has expired, the controller 18 communicates with the valve actuator 20 via the electrical line 22 to move the valve to an opened position (shown in phantom lines in Fig. 1) thereby commencing operation of the emission abatement device 10 in the hydrocarbon desorption mode.

[0013] The valve 24 and the catalyst 16 are positioned in a first conduit 26. The hydrocarbon trap 14 is positioned in a second conduit 28. The first and second conduits 26, 28 are secured to one another at an upstream opening 30 and a downstream opening 32.

[0014] In the exemplary embodiment described herein, the first conduit 26 comprises a first upstream tube 34, a first downstream tube 36, a valve housing 38, and a catalyst housing 40. The valve housing 38 is secured to the tubes 34, 36 and contains the valve 24 so as to position the valve 24 between the upstream opening 30 and the downstream opening 32 in an intermediate portion 42 of the first conduit 26. The intermediate portion 42 extends from the upstream opening 30 to the downstream opening 32 and is defined in the exemplary embodiment of Fig. 1 by the first upstream tube 34, the first downstream tube 36, and the valve housing 38.

[0015] The catalyst housing 40 contains the catalyst 16 and a mat mount 44 that mounts the catalyst 16 in the catalyst housing 40. Illustratively, the catalyst housing 40 comprises a pair of end cones 46 and a cylindrical sleeve 48 that extends therebetween and surrounds the catalyst 16 and the mat mount 44. The upstream end cone 46 is secured to the first downstream tube 36 so that the catalyst 16 is positioned downstream from the downstream opening 32.

[0016] In the exemplary embodiment of Fig. 1, the second conduit 28 comprises a second upstream tube 50, a second downstream tube 52, and a trap housing 54 extending therebetween. The first and second upstream tubes 34, 50 are secured to one another at the upstream opening 30. The first and second downstream tubes 36, 52 are secured to one another at the downstream opening 32.

[0017] The trap housing 54 contains the hydrocarbon trap 14. Illustratively, the trap housing 54 comprises end cones 56 and a cylindrical sleeve 58. The end cones 56 are secured to the respective tubes 50, 52. The cylindrical sleeve 58 is secured to and extends between the end cones 56 and surrounds the hydrocarbon trap 14.

[0018] In operation, the engine 12 supplies exhaust gas to the first upstream tube 34 via an exhaust gas line 60. At engine start-up, the controller 18 operates the emission abatement device 10 in its hydrocarbon trapping mode by positioning the valve 24 in the closed position (as shown in solid lines in Fig. 1). In the solid line closed position, the valve 24 blocks exhaust gas from passing through the intermediate portion 42 so as to force the exhaust gas through the upstream opening 30 into the second conduit 28. The diverted exhaust gas then passes through the hydrocarbon trap 14 where hydrocarbons are trapped. The filtered exhaust gas then flows through the downstream opening 32 back into the first conduit 26 to flow to and though the catalyst 16.

[0019] Upon expiration of the predetermined start-up time period, the controller 18 positions the valve 24 in its opened position (as shown in phantom lines) thereby commencing operation of the emission abatement device 10 in its hydrocarbon desorption mode. In the opened position, most of the exhaust gas passes through the first conduit 26 to the now operational catalyst 16 for treatment thereby without diverting through the second conduit 28 and the hydrocarbon trap 14. A small amount of the exhaust gas diverts through the upstream opening 30 into the second conduit so as to pass through the hydrocarbon trap 14 and desorb the hydrocarbons trapped therein. This small amount of exhaust gas and the desorbed hydrocarbons then pass through

the downstream opening 32 into the first conduit 26 and through the catalyst 16 for treatment thereby.

[0020] Another emission abatement device 110 shown in Fig. 2 is configured for use with internal combustion engine 112 to reduce discharge of undesirable emissions present in exhaust gas generated by the engine 112 into the atmosphere. Such undesirable emissions include, for example, hydrocarbons, carbon monoxide, and NO_x. A hydrocarbon trap 114 is used to reduce discharge of hydrocarbons during engine start-up and a 3-way catalyst 116 downstream from the hydrocarbon trap 114 is used to reduce discharge of all three emissions.

[0021] The emission abatement device 110 is configured to operate in a hydrocarbon trapping mode and a hydrocarbon desorption mode. In the hydrocarbon trapping mode, the exhaust gas discharged from the engine 112 is routed through the hydrocarbon trap 114 and then through the 3-way catalyst 116 as shown by the solid flow arrows in Fig. 1. The hydrocarbon trap 114 traps hydrocarbons present in the exhaust gas. The hydrocarbon trapping mode is used for a predetermined period of time beginning at start-up of the engine 112. During this "start-up" time period, the exhaust gas becomes hotter as the engine 112 warms up. The heated exhaust gas heats the 3-way catalyst 116 to its activation temperature so as to enable the 3-way catalyst 116 to catalyze, and thus reduce discharge of, hydrocarbons, carbon monoxide, and NO_x.

[0022] The emission abatement device 110 begins to operate in the hydrocarbon desorption mode at the end of the predetermined start-up time period. In this mode, the exhaust gas discharged from the engine 112 is divided as shown by the phantom flow arrows in Fig. 1. Most of the exhaust gas is routed to the 3-way catalyst 116 without passing through the hydrocarbon trap 114 for treatment by the now heated and operational 3-way catalyst 116. A small amount of the exhaust gas is routed through the hydrocarbon trap 114 so as to desorb hydrocarbons trapped by the hydrocarbon trap 114 during start-up. This small amount of exhaust gas and the desorbed hydrocarbons then pass through the 3-way catalyst 116 for treatment thereby.

[0023] A controller 118 is operable to control whether the emission abatement device 110 operates in the hydrocarbon trapping mode or the hydrocarbon desorption mode. To commence operation of the emission abatement device 10 in the hydrocarbon trapping mode, the controller 118 communicates with a valve actuator 120 via an electrical line 122 to move a valve 124 (e.g., a butterfly valve) to a closed position (as shown in solid lines in Fig. 1). When the controller 118 determines that the predetermined start-up time period has expired, the controller 118 communicates with the valve actuator 120 via the electrical line 122 to move the valve to an opened position (as shown in phantom lines in Fig. 1) to commence operation of the emission abatement device 110 in the hydrocarbon desorption mode.

[0024] The emission abatement device 110 comprises a housing 126 to contain components of the device 110. Illustratively, the housing 126 comprises an inlet cone 128, an outlet cone 130, a first sleeve 132, and a second sleeve 134. The first and second sleeves 132, 134 are secured to one another. The first sleeve 132 is secured to the inlet cone 128. The second sleeve 134 is secured to the outlet cone 130. In some embodiments of the housing 126, the first and second sleeves 132, 134 are replaced by a single sleeve.

[0025] A tube 136 is positioned in the housing 126. An annular outer passageway 139 is defined by the area between the tube 136 and the housing 126. The hydrocarbon trap 114 is also annular so as to fit in the outer passageway 139. Retainers 140 are used to mount the trap 114 in the outer passageway 139. An outer inlet opening 141 defined between the housing 126 and the tube 136 is used to admit exhaust gas into the outer passageway 139. An outer outlet opening 142 defined between the housing 126 and the tube 136 is used to discharge exhaust gas from the outer passageway 139 into a chamber 143 defined by the housing 126 between the trap 114 and the catalyst 116.

[0026] The tube 136 defines an inner passageway 146. An inner inlet opening 148 is used to admit exhaust gas into the inner passageway 146. An inner outlet opening 150 is used to discharge exhaust gas from the inner passageway 146 into the chamber 143. A valve housing 138 containing the valve 124 is secured to the tube 136 at the inner inlet opening 150.

[0027] The catalyst 116 is positioned in the housing 126 downstream from the chamber 143. A mat mount 144 is used to mount the catalyst 116 is the housing 126.

[0028] In operation, the engine 112 supplies exhaust gas to the inlet cone 128 via an exhaust gas line 160. At engine start-up, the controller 118 operates the emission abatement device 110 in its hydrocarbon trapping mode by positioning the valve 124 in the closed position. In the closed position, the valve 124 blocks exhaust gas from passing through the inner passageway 146 so as to force the exhaust gas through the outer inlet opening 141 into the outer passageway 139 to pass through the hydrocarbon trap 114, the outer outlet opening 142, the chamber 143, and the 3-way catalyst 116 so as to bypass the inlet passageway 146. The hydrocarbon trap 14 traps hydrocarbons therein as the exhaust gas passes therethrough.

[0029] Upon expiration of the predetermined start-up time period, the controller 118 positions the valve 124 in the opened position to commence operation of the emission abatement device 110 in its hydrocarbon desorption mode. In this mode, most of the exhaust gas passes through the valve housing 138, the inner inlet opening 148, the inner passageway 146, the inner outlet opening 150, the chamber 143, and the now operational catalyst 116 without diverting through the outer passageway 139 and the hydrocarbon trap 114. A small amount of the exhaust gas diverts through the outer inlet

opening 141 into the outer passageway 139 so as to pass through the hydrocarbon trap 114 to desorb the hydrocarbons trapped therein. This small amount of exhaust gas and the desorbed hydrocarbons then pass through the outer outlet opening into the chamber 143 and through the catalyst 116 for treatment thereby.

[0030] While the disclosure has been illustrated and described in detail in the drawings and foregoing description, such an illustration and description is to be considered as exemplary and not restrictive in character, it being understood that only illustrative embodiments have been shown and described and that all changes and modifications that come within the spirit of the disclosure are desired to be protected.

[0031] There are a plurality of advantages of the present disclosure arising from the various features of the apparatus and methods described herein. It will be noted that alternative embodiments of the present disclosure may not include all of the features described yet still benefit from at least some of the advantages of such features. Those of ordinary skill in the art may readily devise their own implementations that incorporate one or more of the features of the present disclosure and fall within the spirit and scope of the present invention as defined by the appended claims.

Claims

1. An emission abatement device comprising:

   first and second conduits secured to one another at upstream and downstream openings, the first conduit comprising an intermediate portion extending from the upstream opening to the downstream opening,
   a 3-way catalyst positioned in the first conduit downstream from the downstream opening,
   a hydrocarbon trap positioned in the second conduit, and
   a valve positioned in the intermediate portion, the valve being movable between (i) a closed position to block passage of exhaust gas through the intermediate portion to force the exhaust gas into the second conduit for passage through the hydrocarbon trap to the 3-way catalyst, and (ii) an opened position to allow passage of exhaust gas through the intermediate portion and the hydrocarbon trap to the 3-way catalyst.

2. The emission abatement device of claim 1, wherein the first conduit comprises (i) a first upstream tube secured to the second conduit at the upstream opening, (ii) a first downstream tube secured to the second conduit at the downstream opening, (iii) a valve housing containing the valve and extending between the first upstream tube and the first downstream tube, and (iv) a catalyst housing containing the 3-way catalyst and secured to the first downstream tube.

3. The emission abatement device of claim 2, wherein the second conduit comprises (i) a trap housing containing the hydrocarbon trap, (ii) a second upstream tube secured to the first upstream tube and the trap housing, and (iii) a second downstream tube secured to the trap housing and the first downstream tube.

4. The emission abatement device of claim 1, wherein the second conduit comprises (i) a trap housing containing the hydrocarbon trap, (ii) an upstream tube secured to the trap housing and to the first conduit at the upstream opening, and (iii) a downstream tube secured to the trap housing and to the first conduit at the downstream opening.

5. The emission abatement device of any preceding claim, wherein the valve is a butterfly valve.

6. An emission abatement device comprising:

   a housing,
   a tube positioned in the housing to define an outer passageway there between,
   a hydrocarbon trap positioned in the outer passageway,
   a 3-way catalyst positioned downstream from the hydrocarbon trap, and
   a valve movable between (i) a closed position to block passage of exhaust gas through the tube to force the exhaust gas into the outer passageway to pass through the hydrocarbon trap to the 3-way catalyst and (ii) an opened position to allow passage of exhaust gas to the 3-way catalyst through the outer passageway and the hydrocarbon trap and through the tube.

7. The emission abatement device of claim 6, wherein the 3-way catalyst is positioned in the housing, the housing defines a chamber positioned between the hydrocarbon trap and the 3-way catalyst, the housing and the tube define an outer outlet opening to discharge exhaust gas from the outer passageway into the chamber for passage to the 3-way catalyst, and the tube defines an inner outlet opening to discharge exhaust gas from the tube into the chamber for passage to the away catalyst.

8. The emission abatement device of claim 6, wherein the housing and the tube define an outer outlet opening to discharge exhaust gas from the outer passageway, and the tube defines an inner outlet opening to discharge exhaust gas from the inner passageway.

9. The emission abatement device of any preceding claim, comprising a controller operable to position the valve in the closed position for a predetermined period of time.

10. The emission abatement device of any one of claims 1 to 8, comprising a controller operable to move the valve from the closed position to the opened position upon expiration of a predetermined period of time.

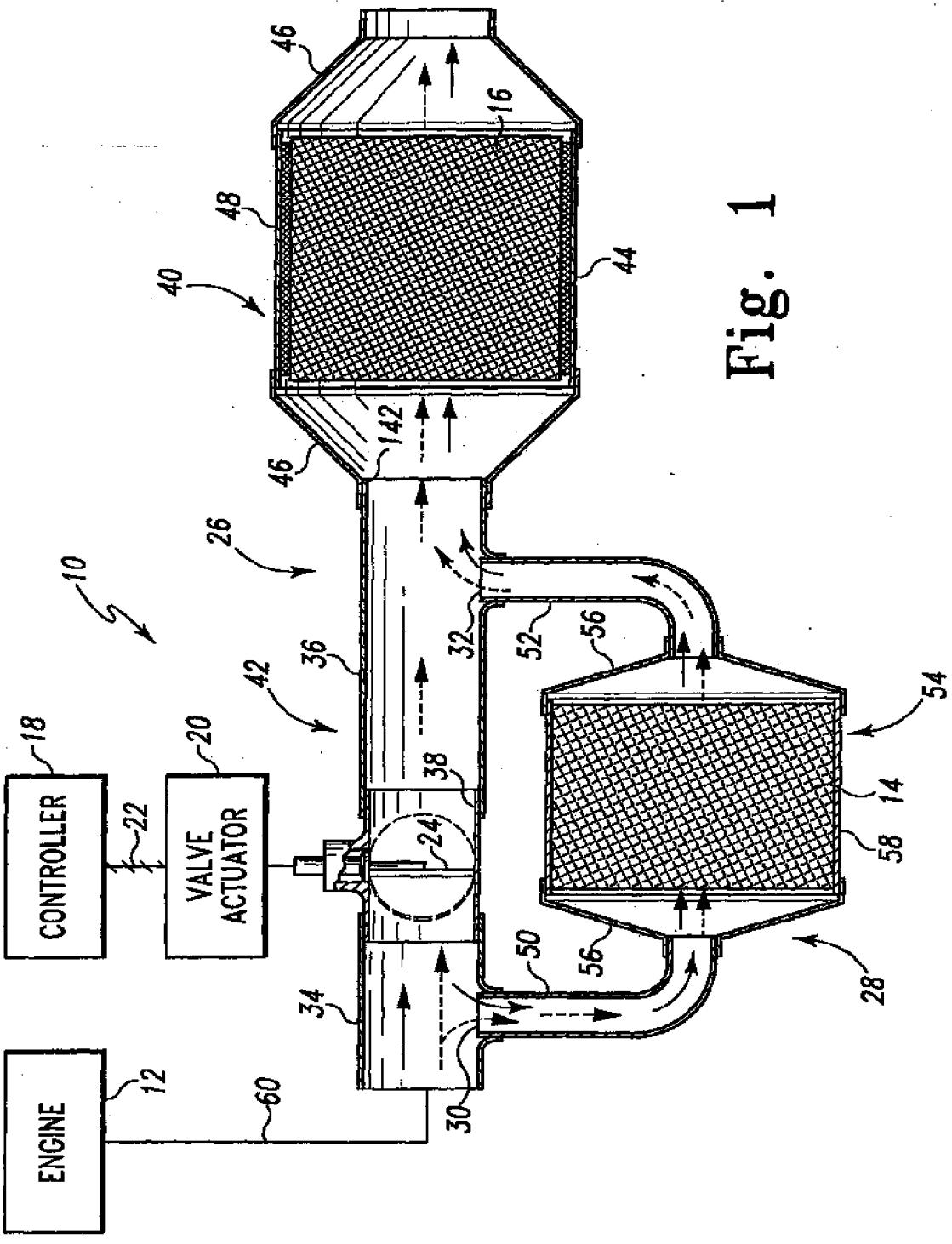
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Fig. 1

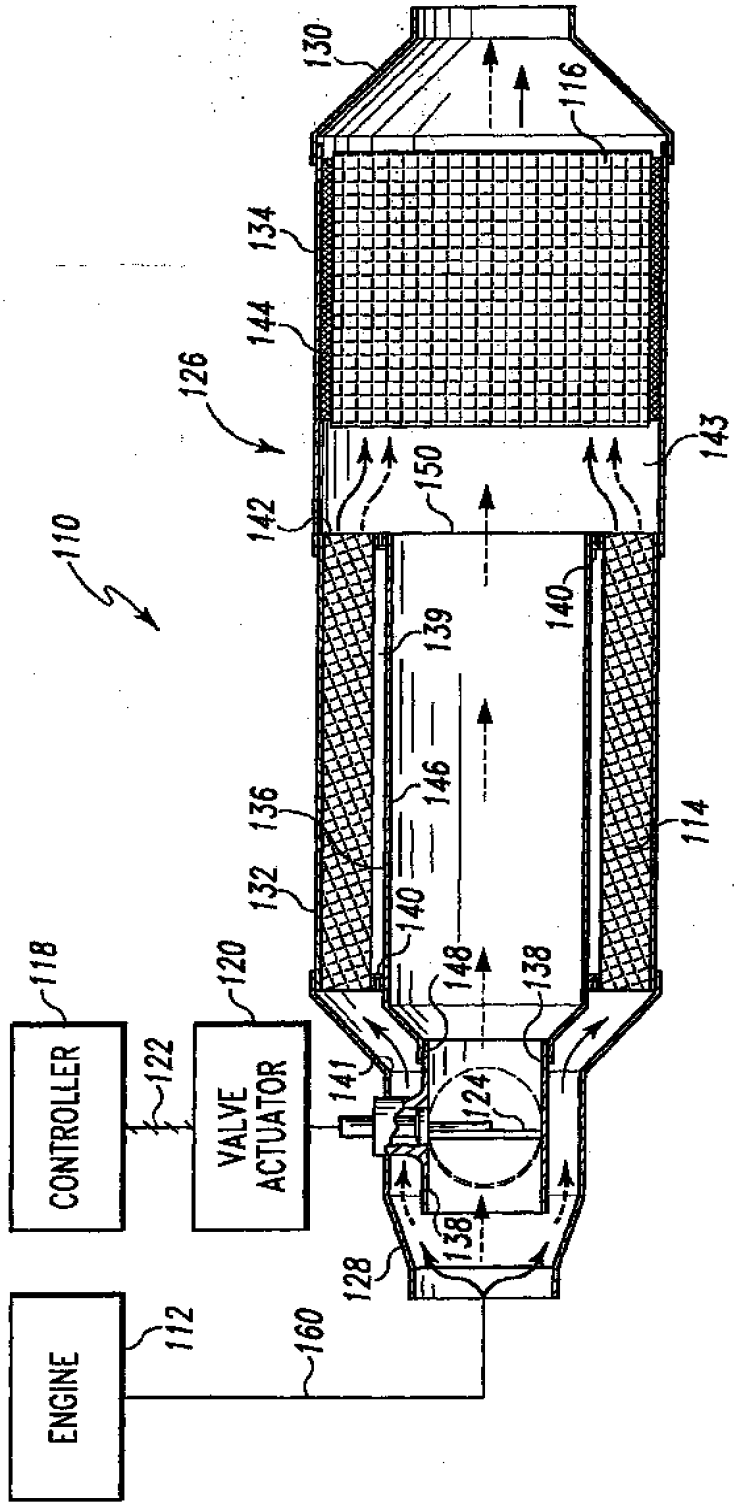
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Fig. 2

European Patent Office

EUROPEAN SEARCH REPORT

Application Number
EP 03 25 5499

DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
X	EP 1 013 902 A (TOYOTA MOTOR CO LTD) 28 June 2000 (2000-06-28) * paragraphs [0015]-[0018] * * paragraph [0025] * * paragraphs [0039]-[0045] * * paragraph [0107] - paragraph [0110] * * figures 1,11 *	1-10	F01N3/08 B01D53/94
X	US 5 787 706 A (JOBSON EDWARD ET AL) 4 August 1998 (1998-08-04) * column 2, line 66 - column 4, line 19 *	6-8	
A	EP 0 891 806 A (VOLKSWAGENWERK AG) 20 January 1999 (1999-01-20) * abstract *	6-9	
A	US 5 345 762 A (LUETZE ROLAND) 13 September 1994 (1994-09-13) * abstract; figures 1,5 *	5	

TECHNICAL FIELDS SEARCHED (Int.Cl.7)

F01N
B01D

The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
MUNICH	30 October 2003	Tatus, W

CATEGORY OF CITED DOCUMENTS

X : particularly relevant if taken alone
Y : particularly relevant if combined with another document of the same category
A : technological background
O : non-written disclosure
P : intermediate document

T : theory or principle underlying the invention
E : earlier patent document, but published on, or after the filing date
D : document cited in the application
L : document cited for other reasons

& : member of the same patent family, corresponding document

EPO FORM 1503 03.82 (P04C01)

European Patent Office

Application Number
EP 03 25 5499

CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing more than ten claims.

☐ Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims and for those claims for which claims fees have been paid, namely claim(s):

☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for the first ten claims.

LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

see sheet B

☐ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.

☒ As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.

☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:

☐ None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:

European Patent Office

LACK OF UNITY OF INVENTION
SHEET B

Application Number
EP 03 25 5499

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

1. Claims: 1-5

   An emission abatement device comprising conduits secured to one another, forming a first, a second and an intermediate portion, having a 3-way catalyst in the first portion, an HC trap in the second portion and a valve in the intermediate portion.

2. Claims: 6-10

   An emission abatement device comprising a 3-way catalyst, an HC trap and a valve in a single housing.

ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO. EP 03 25 5499

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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30-10-2003

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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82